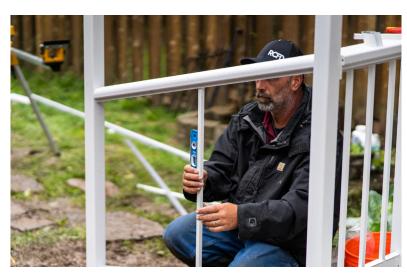


Sleek | Modern | Low Maintenance

### ABOUT AMERICAN STRUCTURES & DESIGN

AS&D is a premier US-based designer, manufacturer, and nationwide distributor of aluminum railing, balcony, sunshade, and patio cover systems.





#### WHO WE SERVE

We are proud to serve dealers, professional fabricators, and installers across North America. For customers that are based in the Pacific Northwest, we offer will-call in our Portland, Oregon and Sumner, Washington facilities.

#### UNRIVALED CUSTOMER SERVICE

As a family-owned manufacturer, we prioritize you and your company to reduce installation challenges so you can focus on bringing your customers' visions to life. Our experienced customer service team will assist you with takeoffs and line drawings, ensuring accurate designs and material orders. At AS&D, we're more than happy to assist you and your company each step of the way. There's nothing better than working and completing a project together.

#### **OWNER AND HOMEOWNER BENEFITS**

- Sleek and modern
- Durable
- Low maintenance
- Affordable
- Multiple infill options
- Various color choices







Commercial and residential applications

#### **BUILDER BENEFITS**

- Lightweight
- Easy to install
- Lower labor costs
- Simplified installation
- Affordable







### **ALUMINUM VS. TRADITIONAL STEEL**

Ideal for both commercial and residential projects: aluminum is lightweight, strong, durable, and offers superior corrosion resistance. Virtually maintenance-free aluminum does not rust, rot, swell, or split, reducing cost of ownership.







**Traditional Steel** 

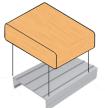
#### MEET YOUR RAILING SYSTEM

Railing systems offer a host of design options. Getting to know the basic layout and component vocabulary can help you make choices together with your local representative.

# TOP RAIL STYLE



Round Top TR100



Add-A-Top TR400



Flat Top\* TR200



Square Top TR600



Flat Top TR800



Elliptical Top TR999

### MOUNTING SUBSTRATE



Wood



Concrete\*



Steel/ Aluminum



Requires Prior

Approval

FINISH COLORS



\* Pictured

Black



White



Brown



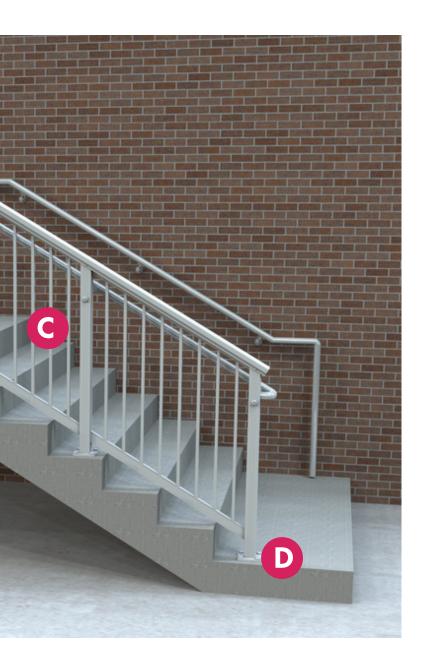
Anodized\* (Stock) Additional Cost



**Applies** 

Custom Powder

Coating Additional Cost **Applies** 



### **POST HEIGHT**

Residential Commercial\*
36"
42"





Glass



Picket\*



Cable



Perforated/ Mesh



Midrail Design



Horizontal Rail

# D MOUNTING STYLE



Surface Mount\*



Fascia Mount



Flush Mount



Core Mount

### TOP RAIL

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
2.2"	Round Top TR100	5′ 20′	RA-TR100
3.5"	Flat Top TR200 8' 20'		RA-TR200
2.57"	Add-A-Top TR400 8'		RA-TR400
1.9"	Square Top TR600	5′ 20′	RA-TR600
3.9"	Flat Top TR800	20′	RA-TR800
2.0"	Elliptical Top TR999	8′ 20′	RA-TR999

### TOP RAIL INFILL

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Top Rail Infill for Picket and Glass	5′ 20′	RA-IF
	Top Rail Flat Infill	5′ 20′	RA-FI
	Spacer Picket Extrusion	3 3/8" 20′	RA-SPE

# BOTTOM RAIL

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Bottom Rail 100	5′ 20′	RA-BR100

#### VINYL

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Bottom Glass Vinyl	10′	RA-GV-BOT-120
	Top Glass Vinyl	10′	RA-GV-TOP-120
	Picket Vinyl	10′	RA-PV-120

# SURFACE MOUNT POST

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES
		347/8"	RA-P362-135Deg	
	135° Blank Surface	36 3/8"	RA-P361-135Deg	Not Drilled
	Mount Post	40 7/8"	RA-P422-135Deg	1401 Dillied
4		42 3/8"	RA-P421-135Deg	
	1050.0.11	347/8″	RA-P362-135Deg-CIP	10 Holes 3 3/16" o.c. for 36" Rail
	135° Cable Intermediate Post	36 3/8"	RA-P361-135Deg-CIP	Height
	Drilled for 1/8" and 3/16" dia. cable	40 7/8"	RA-P422-135Deg-CIP	12 Holes 3 3/16" o.c. for 42" Rail
1		42 3/8"	RA-P421-135Deg-CIP	Height
	Blank Surface Mount Post	34 7/8"	RA-P362	
		36 3/8"	RA-P361	
		40 7/8"	RA-P422	Not Drilled
L		42 3/8"	RA-P421	

# SURFACE MOUNT POST (CONT.)

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES
	Blank Surface Mount Post with 8-hole Base Plate	42 3/8"	RA-P421-CST	Not Drilled
m		34 7/8"	RA-P362-CCP	10 Holes 3 3/16"
	Cable Corner Post with 8-hole Base Plate	36 3/8″	RA-P361-CCP	o.c. for 36" Rail Height
Drilled for 1/8" dia. cable	40 7/8"	RA-P422-CCP	12 Holes 3 3/16" o.c. for 42" Rail	
4		42 3/8"	RA-P421-CCP	Height
m	Cable End Post with 8-hole Base Plate	347/8"	RA-P362-CEP	10 Holes 3 3/16"
		36 3/8″	RA-P361-CEP	o.c.for 36" Rail Height,
	Drilled for 1/8" and 3/16" dia. cable	40 7/8"	RA-P422-CEP	12 Holes 3 3/16"
		42 3/8"	RA-P421-CEP	o.c. for 42" Rail Height
		347/8″	RA-P362-CIP	10 Holes 3 3/16" o.c. for 36" Rail
	Cable Intermediate Post	36 3/8"	RA-P361-CIP	Height
	Drilled for 1/8" and 3/16" dia. cable	40 7/8"	RA-P422-CIP	12 Holes 3 3/16" o.c. for 42" Rail
		42 3/8"	RA-P421-CIP	Height

### **BASE PLATE**

PART	PRODUCT DESCRIPTION	DIMENSION	PART NO.
	4-Hole Base Plate	3/8" x 5" x 5"	RA-BP-5X5X.375
	8-Hole Base Plate	3/8" × 5" × 6"	RA-BP-5X5X.375-2
	4-Hole Slotted Base Plate	3/8" x 5" x 8"	RA-BP-SLOT-3.75X5X5
	Base Plate Cover Kit with 2 screws	5" x 5"	RA-BP-CVR-KIT

# **52" FASCIA MOUNT POSTS**

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES	
			RA-P361-CCP	10 Holes 3 3/16" o.c. for 36" Rail	
	Fascia Mount Cable Corner Post		RA-P362FM-CCP	Height	
	Drilled for 1/8" dia. cable	Drilled for 1/8"		RA-P421-CCP	12 Holes 3 3/16"
			RA-P422FM-CCP	o.c. for 42" Rail Height	
	Fascia Mount Cable End Post	52"	DA D2/2544 CED	10 Holes 3 3/16" o.c. for 36" Rail Height	
	Drilled for 1/8" dia. cable		52"	RA-P362FM-CEP	12 Holes 3 3/16" o.c. for 42" Rail Height

## 52" FASCIA MOUNT POSTS (CONT.)

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES
	Fascia Mount Cable Intermediate Post	5011	NI/A	10 Holes 3 3/16" o.c. for 36" Rail Height
	Drilled for 1/8"dia. cable	52"	N/A	12 Holes 3 3/16" o.c. for 42" Rail Height
	Blank Fascia Mount Post	52"	RA-P422FM	To be Field Drilled

# FASCIA MOUNT BRACKETS

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	1" Offset 90° Double Post Fascia Mount Bracket	6"	RA-FMB-90Deg
	1" Offset Intermediate Fascia Mount Bracket	6"	RA-FMB-INT
	1" Offset Outside Corner Fascia Mount Bracket	6"	RA-FMB-OC
	1" Offset Inside Corner Fascia Mount Bracket	6"	RA-FMB-IC

### FASCIA MOUNT BRACKET CAP

PART	PRODUCT DESCRIPTION	DIMENSION	PART NO.
	Inside Corner Fascia Mount Post Cover	N/A	RA-FMB-IC-CVR
	Intermediate Fascia Mount Post Cover	N/A	RA-FMB-INT-CVR
	Outside Corner Fascia Mount Post Cover	N/A	RA-FMB-OC-CVR

### **END PLATE**

PART	PRODUCT DESCRIPTION	DIMENSION	PART NO.
	Round Top TR100 End Plate	N/A	RA-EP-100
	Flat Top TR200 End Plate Kit with 2 screws		
	Flat Top TR200 Extended End Plate Kit with 2 screws		RA-EXP200-KIT
	Square Top TR600 End Plate	N/A	RA-EP600
3	Elliptical Top TR999 End Plate Kit with 2 screws		RA-EP999-KIT
	Elliptical Top TR999 Extended End Plate Kit with 2 screws	N/A	RA-EXP999-KIT

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Flat Top TR800 End Plate Kit with 2 screws	N/A	RA-EP800-KIT

# POST CAPS AND FITTINGS

PART	PRODUCT DESCRIPTION	DIMENSION	PART NO.
	Intermediate Post Fitting Kit with 4 screws	N/A	RA-IPF-KIT
	Pyramid Post Cap N/A		RA-PC-2.375
	Flat Post Cap with Weep Hole Kit with 2 screws	N/A	RA-PC2-KIT
	135° Post Cap	N/A	RA-PC-135Deg
	Pyramid Post Cap with Weep Hole	N/A	RA-PC-WH-2.375

## SPLICE

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	90° Corner Internal Splice for TR200, TR800, TR999	9"	RA-SPL-90DEG
	135° Corner Internal Splice Splice for TR200, TR800, TR999	9"	RA-SPL-135Deg

## SPLICE (CONT.)

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Internal Splice for TR200, TR800, TR999	9″	RA-SPL200
	Internal Stair Splice for TR200, TR800, TR999	9"	RA-SPLST

# **ACCESSORIES**

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES
	Post Drill Template	34 1/2" (10 Holes)	RA-PDT (Drill	10 Holes 3 3/16" o.c for 36" Rail Height
	for 1/8" & 3/16" dia. cable	40 1/2" (12 Holes)	Template)	12 Holes 3 3/16" o.c for 42" Rail Height
		10″	RA-PIF-010	
	Post Infill / Stiffeners	32″	RA-PIF-032	N/A
		40″	RA-PIF-040	
	5/8" x 5/8" Picket	30 1/8"	RA-PT625X30.125	N/A
	J/ o x J/ o Ficker	36 1/8″	RA-PT625X36.125	N/A
	3/4" x 3/4" Blank	42"	CH-CB-1	
	Cable Brace	50″	CH-CB-2	Not Drilled

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.	DRILLED HOLES
		42"	CH-CB-1D	12 holes, 3 1/8" o.c.
	3/4" x 3/4" Drilled Cable Brace Drilled for 1/8" & 3/16" dia. cable	50″	CH-CB-2D	Slotted, 3 1/8" o.c.
		42″	CH-CB-3D	10 holes, 3 3/16" o.c.
	Cable Brace Plate with 2 screws	N/A	CH-CBP75	N/A
	Polished Stainless Glass Clamp	2 3/16" x 2 3/16" x 1 3/8"	RS-GC-E21500000	N/A
	Brushed Stainless Glass Clamp	2 3/16" x 2 3/16" x 1 3/8"	RS-GC-E31500000	N/A

## FASTENERS AND ANCHORS

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	#10 SS Square Drive Tek	3/4"	FS-10X.75-PANSQTEK
	304SS Fully Threaded Hex Lag	3/8" x 5"	FS-3/8X5.00HEXLAG
		3/8" x 7"	FS-3/8X7.00HEXLAG
K	#10 T304SS Phillips Drive Tek	2"	FS-10X2.00-PHILPANTEK
	#14 T304SS Hex Tek	1"	FS-14X1.00HEX-304SS

### FASTENERS AND ANCHORS (CONT.)

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	18-8SS Wedge Anchor	3/8" x 3 3/8"	FS-WA-3/8X3.75-304
	Cup Washer for Bolt Head Cover	N/A	RA-CW-316SS
	Nylon Cap	N/A	RA-NC
	Rail Connector Block	1″	RA-RCB1-MIL

# GRAB RAIL COMPONENTS GUIDE

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Hand Rail Corner Termination	N/A	HA-CORTERM- 1.75X90DEG
	Hand Rail End Plate	N/A	HA-EP-1.75
L	Retaining Compound for	N/A	HA-GLUE-638-10ML
Logar C	Aluminum	17.7	HA-GLUE-638-50ML
	1.75" diameter Tube Hand Rail	20'	HA-HRE-1. <i>75</i>
	Tube Hand Rail Splice	6"	HA-SPL-1.75X6

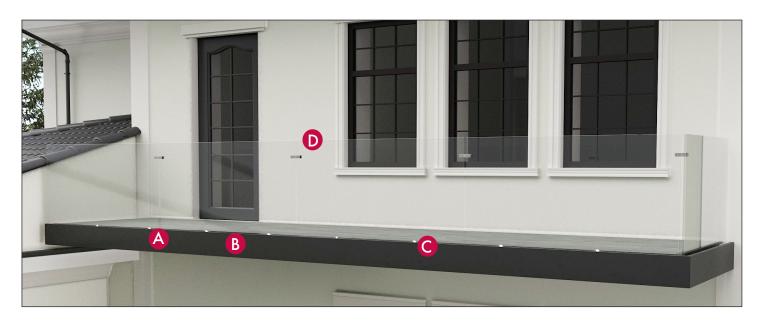
### GRAB RAIL COMPONENTS GUIDE (CONT.)

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	2" Offset Handrail Wall Bracket	N/A	HA-WB-1.75

# GRAB RAIL CORNERS

PART	PRODUCT DESCRIPTION	LENGTH	PART NO.
	Hand Rail 30° Corner	N/A	HA-COR-1.75X30DEG
	Hand Rail 33° Corner	N/A	HA-COR-1.75X33DEG
	Hand Rail 90° Corner	N/A	HA-COR-1.75X90DEG
	Hand Rail Variable Degree Corner	N/A	HA-COR-1.75XVDEG

#### MEET YOUR CLEARLINE SYSTEM

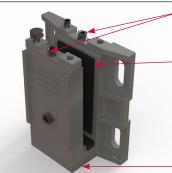




#### **MAXIMUM ADJUSTABILITY**

#### **Bracket**

The robust stainless steel bracket offers double friction technology, is fully adjustable for both tempered and laminated glass, allowing for maximum glass panel widths.



Center set screws allow for bracket alignment and up to 4" of side-to-side glass panel adjustment.

Rubberized glass jaws securely seat glass panels.

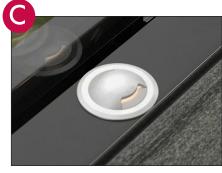


Base set screw allows for 1/2" vertical glass panel adjustment.



#### Fascia

Brackets can be concealed with either wood or two-part interlocking aluminum fascia. Aluminum fascia can be powder coated.



#### Lighting System

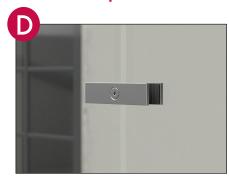
A multi-part lighting system composed of a cable tray and minimalistic puck lights, creates a captivating night time visual display.

#### GLASS SECURITY OPTIONS: Top Rail or H-Clamp



#### **Top Rail**

The clean stainless steel top rail ensures a secure connection between glass panels and is an alternative to the H-Clamp.



#### **H-Clamp**

The sleek H-Clamp ensures a secure connection between glass panels and can be installed as an alternative to top rail.

PART	PRODUCT DESCRIPTION	DIMENSION	MATERIAL	PART NO.
	Clearline Glass Rail Bracket	43/4" x 53/8"	Stainless Steel	RA-CL-01-316SS
Clearline Cover package	Front Fascia 1 ea. @ 20'	7 5/16" x 240"		
Front Fascia Lower Fascia	Lower Fascia 2 ea. @ 10′	2 9/16" x 120"	Select Color*	RA-CL-24-MIL
Cable Tray Cap	Cable Tray Cap 1ea @ 20'	1 7/8" × 240"		
	Cable Tray	3/4" x 18"	Select Color*	RA-CL-04-MIL
	Fascia End Plate	7 3/16" x 3 13/16" x 1/16"	Stainless Steel	RA-CL-25-MIL
	Handrail Bracket Glass-to-Glass	(Base) 2 5/16" x 3 1/2" (Arm)	Stainless Steel	RA-CL-26-POL
	H-Clamp Glass-to-Glass	1" x 3 3/16"	Stainless Steel	RA-CL-06-POL
	H-Clamp 90°	3" x 3" x 1"	Stainless Steel	RA-CL-08-POL
10	H-Clamp 45°	1 3/16" x 1 3/16" x 1"	Stainless Steel	RA-CL-10-POL
	Slimline NANO Rail	1" x 3/4" x 228"	Stainless Steel	RA-CL-13-POL

<sup>\*</sup>Finish color selections page 4.

### **CLEARLINE GLASS RAIL PARTS**

PART	PRODUCT DESCRIPTION	DIMENSION	MATERIAL	PART NO.
	Top Glaze U Channel Rubber	Sold per foot	Black Rubber	RA-CL-14-BLK
	Top Rail Straight Splice Polished	7/8" × 4"	Stainless Steel	RA-CL-15-POL
	Top Rail 90° Splice Polished	7/8" x 3 3/16"	Stainless Steel	RA-CL-16-POL
	Top Rail End Cap Polished	7/8" x 3/4"	Stainless Steel	RA-CL-17-POL
	Top Rail Wall Plate Polished	1" x 1 1/4"	Stainless Steel	RA-CL-18-POL
	Top Rail Horizontal Splice Polished	N/A	Stainless Steel	RA-CL-19-POL
	Top Rail Vertical Splice Polished	N/A	Stainless Steel	RA-CL-20-POL
55	Top Rail Extended Wall Plate Polished	1" x 3 3/16"	Stainless Steel	RA-CL-21-POL
<b>1</b> 14	Single Bracket Cover Plate	5" x 6 1/4"	Select Color*	RA-CL-23-MIL

<sup>\*</sup>Finish color selections page 4.

### CLEARLINE GLASS RAIL PARTS - SPECIAL ORDER

#### **SPECIAL ORDER**

The following parts are available as special order. Please contact your local AS&D representative for additional information and specifications.

PRODUCT DESCRIPTION	DIMENSION	MATERIAL	PART NO.
H-Clamp - Side Mounted Wall Termination	2 15/16" x 1 7/8"	Stainless Steel	RA-CL-07-POL
90° Corner Overlap - 1/2" Glass Max	N/A	Stainless Steel	RA-CL-09-POL
H-Clamp - 45° Side Fixed	N/A	Stainless Steel	RA-CL-11-POL
H-Clamp - Custom	Customer to provide size specifications*	Stainless Steel	RA-CL-12-POL

### CLEARLINE GLASS RAIL GALLERY





### RESIDENTIAL GALLERY



Top Rail Style: Add-A-Top TR400 Infill: Cable



Top Rail Style: Elliptical Top TR999 Infill: Glass



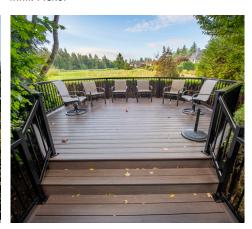
Top Rail Style: Flat Top TR200 Gate and Stairs: Round Top TR100 Infill: Picket



Top Rail Style: Flat Top TR200 Stairs: Round Top TR100 Infill: Picket



Top Rail Style: Flat Top TR200 Infill: Cable



Top Rail Style: Flat Top TR200 Infill: Picket



Craft your own slice of paradise with AS&D Railing Systems. View more inspiration at americanstructures.com.

### **COMMERCIAL GALLERY**



Situated at The Waterfront Vancouver, WA, Block 20 is outlitted with AS&D balconies and Flat Top TR200 railings with cable infill.



Railing: Flat Top TR200

Infill: Picket Balcony: AS&D



Railing: Flat Top TR200 Infill: Midrail with Glass



Railing: Flat Top TR200

Infill: Cable

Juliette Balcony: AS&D



With a prime location on Angle Lake, near the busy Sea-Tac airport, the Residents Inn is accented with AS&D full size and juliette balconies, surrounded by Flat Top TR200 railing. View more commercial railing and balcony inspiration at americanstructures.com.

#### NOTES:

#### TWO LOCATIONS TO SERVE YOU NATIONWIDE DISTRIBUTION

With locations in both Sumner, Washington and Portland, Oregon, American Structures now serves two markets with the same level of expertise and service. Both locations offer will-call pick-up, takeoffs, and in-house product displays. Our knowledgeable customer service team are available to answer your technical questions.

