Summary of Cable Fittings

This booklet is designed to give you a better understanding of our product line, why there are so many different components, and the application they're designed for, all at a glance. For more detailed information on each of the components themselves, please refer to our *Architectural Cable Railing Products* catalog in hard copy, or at our website, where it is listed as "Hardware & cable catalog". If you have a smart phone, please scan the QR code listed with the component to go straight to the website description of that part.

Each component listed is unique from every other component. They are divided into two groups, tensioning and non-tensioning (stop-end) fittings, and they can be attached to the cable two different ways, via direct swage (hydraulic crimp) or swageless (system of locking internal jaws) connection.

Tensioning and non-tensioning (stop-end) fittings.

Cables must be tensioned, so there needs to be a tensioner on at least one end of each cable. On many cable runs, a tensioner can be used on one end and a non-tensioner (stop-end) fitting can be used on the other end. Non-tensioning devices are generally less expensive than tensioners.

Swageless vs. swaged fittings. Swaging is a term used for attaching fittings to cables. Swageless and swaged fittings can be used together on the same cable, as long as one end has a tensioning device.

- *Swageless Fittings.* Generally more expensive than swaged fittings, swageless fittings offer the convenience of installation of the fittings onto the cables by hand, without the need for special equipment.
- Swaged Fittings. Generally less expensive than swageless fittings, swaged fittings require special equipment to swage the fittings onto the cables. There are more types of swaged fittings available than swageless fittings. On larger jobs, the savings in using swaged fittings may more than offset the cost of renting or purchasing the swaging equipment or having the fittings swaged onto the cables by a distributor or the factory.

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Tensioning Fittings

- Invisiware[®] Receiver. Used in conjunction with Invisiware threaded swaging stud, which requires swaging. Receiver fits into and can be concealed inside the end post. Can be used on stairs without having to drill end post holes at an angle.
- Receiver with Push-Lock[™] stud. Same as Invisiware Receiver but used in conjunction with Push-Lock stud, which is swageless. Fits through the end post. Holes in the end post must be drilled at an angle when used on stairs.
- Adjust-A-Jaw[®] tensioner. Requires swaging. Fitting attaches to a tab on the outside of the end post (see Mounting Aids). Can be used on straight runs or stairs.
- Adjust-A-Body[®] tensioners. Require swaging. Fitting styles that attach to end posts using tabs, by threading into posts, into wood or into concrete.

Non-tensioning (Stop-end) Fittings

These fittings are used on one end of runs that are 25 feet or less and where the cable is not bending.

- Push-Lock Fitting. Swageless fitting.Six varieties to match up with whatever end post need you have hide inside the post, lag in, thread in, hinge for stair, connect to receiver, or act as a second tensioning fitting.
- *Pull-Lock™ Fitting*. Swageless fitting. For straight runs. Fits into and can be concealed inside the end post.
- *Invisiware Radius Ferrule*. Requires swaging. Fits into end post. Complements Invisiware Receiver (above) on other end of cable.
- *Ultra-tec Clip-on Stop*. Requires swaging. Fits into end post. Used most often where the tensioner is swaged onto the cable by a distributor or the factory. Requires smaller holes in intermediate posts than other swaged-on fittings.
- *Ultra-tec Fixed Jaw.* Requires swaging. Fitting attaches to a tab on the outside of the end post (see Mounting Aids). Complements Adjust-A-Jaw tensioner (above) on other end of cable. Can be used on straight runs or stairs.

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Cable Fittings for Pedestrian Cable Railings

Material: All products shown are type 316 stainless steel, unless otherwise noted.

Applicable Standards: ASTM A276 - Stainless Steel Bars and Shapes, unless otherwise noted.

Availability: Supplied from manufacturer's stock or from stocking distributors.

Uses: Cable fittings, including adjusters (tensioning) and non-adjusting (non-tensioning) devices for use in pedestrian cable railings. Can also be used in trellis applications. Fittings are not designed for lifting and will not hold to the breaking strength of the cable. Maximum load should not exceed 700 pounds.

APPLICATIONS Tensioning Device — a tensioning device is required on at least one end Jltra-tec **Non-tensioning Device CABLE RAILING SYSTEMS** Swageless fitting — no special equipment to install Use with metal frame areei Use with wood frame Ultra-tec® products contain act 65% recycled co Mounts through post — can be hidden inside post helping you qualify for LEED* credits Mounts to inside face of post Mounts with Tab or Lag Eye — see pgs 7-8 CABLE RAILING FITTINGS Use on straight runs only, not on stairs **Product Description** For Cable Diameter Part No. (1x19 S/S Strand) Adjust-A-Jaw A-J62 X X 1/8" & 3/16" X X X X X X X Х 1/4″ A-J82 X A-J122 X X X X 5/16" & 3/8" For Concrete **Adjust-A-Body with Anchor Bolt** X X 1/8" & 3/16" A-JAB6 X X A-JAB8 1/4" **Adjust-A-Body with Threaded Bolt** X Χ Х X 1/8" & 3/16" A-JTB6 X X Χ X A-JTB8 1/4" X X A-JTB12 X X 5/16" & 3/8" **Adjust-A-Body with Threaded Eye** X X X X Х A-JTE6 1/8" & 3/16" X Χ X Χ X A-JTE8 1/4"



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APPLICATIONS

Liltra taa	Tensioning Device — a tensioning device is required on at least one end														
<u>Ultra-tec</u>	Non-tensioning Device														
CABLE RAILING SYSTEMS		Swageless fitting — no special equipment to install													
				Use with metal frame											
green				Use with wood frame											
Ultra-tec® products contain at least 65% recycled content, helping you qualify for						_		h post — can be hidden inside post							
LEED* credits.						IVIO									
							IVIO	Mounts to inside face of post							
CABLE RAILING FITTINGS								Мо		s with Tab or Lag Eye — see pgs 7-8					
									Use on straight runs only, not on a						
Product Description Part No.									For Cable Diameter (1x19 S/S Strand)						
Adjust-A-Body with Hanger Bolt															
A-JB6	Χ				Х		Х			1/8″ & 3/16″					
A-JB8	X				X		X			1/4″					
A-JB6-L	Χ				Χ		Χ			1/8" & 3/16"					
Invisiware Receiver					7/1 cab	6SAE le; a		her 1 2SAI	for 1 E wa	/8″ & 3/16″ sher for le					
R-6-12 through R-6-62	Х			X	*	Χ				1/8″ & 3/16″					
R-8-22 through R-8-52	X			X	*	Χ				1/4″					
R-12-32 through R-12-52	Χ			Χ	*	Χ				5/16" & 3/8"					
Invisiware Radius Ferrule					7/1 cab	6SAE le; a		her 1 2SAI	for 1 E wa	/8" & 3/16" sher for le					
RF-4		Χ		Χ	*	Χ				1/8″					
RF-6		Χ		Χ	*					3/16″					
RF-8		X		X	*	X				1/4″					
		X		X	*	X				5/16″					
RF-12		Χ		Χ	*	Χ				3/8″					
Ultra-tec Clip-On Stop															
COS-4		Χ			Χ	Χ			Χ	1/8″					
COS-6		Χ			Χ	Χ			Χ	3/16″					
COS-4M		Χ		Χ		Χ			Χ	1/8″					
COS-6M		Χ		Χ		Χ			Χ	3/16″					

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APPLICATIONS

Tensioning Device — a tensioning device is required on at least one end																
<u>Ultra-tec</u>	Non-tensioning Device															
CABLE RAILING SYSTEMS		Swageless fitting — no special equipment to install														
Ultra-tec* products contain at				Use	Use with wood frame											
least 65% recycled content, helping you qualify for		Mounts through post — can be hidd														
LEED* credits.		Mounts to inside face of post														
CABLE RAILING FITTINGS																
(continued)								IVIO	bunts with Tab or Lag Eye — see pgs 7-8							
Product Description									Use on straight runs only, not on stairs							
Part No.										For Cable Diameter (1x19 S/S Strand)						
Invisiware Threaded Swaging Stud (w	(hen	1160	d as	a st	00-0	nd i	n a t	ann	ad h							
S-4	nen	X	u as	X	op-e	X	iat	app	X	1/8″						
<u> </u>		X		X		X			Λ Χ	3/16″						
S-8		X		X		X			X	1/4″						
S-10		Χ		X		Χ			X	5/16″						
S-12		Χ		Χ		Χ			Χ	3/8″						
Ultra-tec Fixed Jaw											目の選					
F-J62		Χ		Χ	Х		Х	Х		1/8″ & 3/16″						
F-J82		X		X	X		X	X		1/4″						
F-J122		Χ		Χ	Χ		Χ	Χ		5/16" & 3/8"						
Pull-Lock Fitting					wi	In wo th 7/1 isher			hole	To use on stairs, es must be led at an angle						
PUL-4		Χ	Χ	Χ	*	Χ			**							
PUL-6		Χ	Χ	Χ	*	Χ			**	3/16" L.H. LAY STRAND						
Push-Lock Fitting					wit	n wo :h 7/1 sher			hole	To use on stairs, es must be ed at an angle						
PL-4		X	X	X	*	X			**	1X19 STAINLESS ST						
PL-6		Χ	Χ	Χ	*	Χ			**	3/16" I.H. LAY STRAND						
Push-Lock Fitting with Threaded Eye																
PL-TE4		X	X	X	Χ		Χ	Х		1/8" Note: USE ONLY WI	TH					
PL-TE6		X	X	X			X	X		3/16" 1X19 STAINLESS ST						
											5					



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APPLICATIONS

Ultra-tec.	Ten	sior	ning	Devi	ce –	– a te	ensior	ning d	evice	is required on at le	east one end			
	Non-tensioning Device													
		Swageless fitting — no special equipment to install												
areen				Use	se with metal frame									
Ultra-tec* products contain at					Use	e wit	h w	ood	frar	ne				
least 65% recycled content, helping you qualify for LEED* credits_						Мо	unts	thr	ouq	h post — can be	hidden inside post			
LEED CHEMIS										inside face of p	•			
CABLE RAILING FITTINGS		Mounts with Tab or Lag Eye — se												
(continued)				Use on straight runs only, no										
Product Description									05	For Cable Dia				
Part No.										(1x19 S/S St				
											戦闘			
Push-Lock Threaded Bolt														
PL-TH4		X	Χ	X			X		X	1/8″	Note: USE ONLY WITH			
PL-TH6		X	X	X			X		X	3/16″	1X19 STAINLESS STEEL L.H. LAY STRAND			
Push-Lock Lag														
PL-L4		Χ	Χ		Χ		Χ		Χ	1/8″	Note: USE ONLY WITH 1X19 STAINLESS STEEL			
PL-L6		Χ	X		Χ		Χ		Χ	3/16″	L.H. LAY STRAND			
						n wo h 7/1				To use on stairs				
Receiver with Push-Lock Stud						sher			_	ed at an angle				
PLST-4	X		X	X	*	X			**	1/0	Note: USE ONLY WITH 1X19 STAINLESS STEEL			
PLST-6	Χ		Χ	Χ	*	Χ			**	3/16″	L.H. LAY STRAND			
Push-Lock Turnbuckle	•													
PL-TB4	Х		Χ	X	Х		Х	Х		1/8″	Note: USE ONLY WITH			
PL-TB6	<u>х</u>		X	X	X		X	X		3/16″	1X19 STAINLESS STEEL L.H. LAY STRAND			
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Mounting Aids for Cable Fittings for Pedestrian Cable Railings

Material: All products shown are type 316 stainless steel, unless otherwise noted.

Applicable Standards: ASTM A276 - Stainless Steel Bars and Shapes, unless otherwise noted.

Uses: To mount cable railing fittings to posts or other structural elements.

Availability: Supplied from manufacturer's stock or from stocking distributors.

APPLICATIONS Use with metal frame **Ultra-tec** Use with wood frame CABLE BAILING SYSTEMS Threads or screws into post Welded inside post **CABLE RAILING** Use on straight runs only **MOUNTING AIDS** For use with Fittings **Product Description** for Cable Diameter Part No. (1x19 S/S Strand) **Invisiware Threaded Tab** TT-6B Χ Х 1/8" & 3/16" Х Х 1/4" thru 3/8" TT-8B * Mounts through post, secured with **Invisiware Extended Length Threaded Tab** acorn nut TT-6B-L 1/8" & 3/16" X * **Invisiware Fixed Tab** F-T6-5A (Carbon Steel) ASTM A108, Type 1018 Х Х 1/8" & 3/16" Χ Х F-T8-5A (Carbon Steel) ASTM A108, Type 1018 1/4" Χ Х F-T6-5B 1/8" & 3/16" Х X F-T8-5B 1/4"



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	AP	APPLICATIONS									
l litra taa	Use	Use with metal frame									
<u>Ultra-tec</u>		Use	with wood frame								
CABLE RAILING SYSTEMS			Th	read	s or screws into post						
				We	Ided inside post						
CABLE RAILING MOUNTING AIDS					Us	se on straight runs only					
Product Description Part No.						For use with Fittings for Cable Diameter (1x19 S/S Strand)					
Invisiware Welded Receiver					Inv	On stairs, use with visiware® threaded tab ee page 7)					
W-R6-5A (Carbon steel) ASTM A108, Type 1018	Χ			Χ	*	1/8″ & 3/16″					
W-R8-5A (Carbon steel) ASTM A108, Type 1018	Χ			Χ	*	1/4″					
W-R6-5B	Χ			Χ	*	1/8″ & 3/16″					
W-R8-5B	Χ			Χ	*	1/4″					
Ultra-tec Lag Eye											
LE-6		Χ	Χ			1/8″ & 3/16″					
LE-8		Χ	Χ			1/4″					
LE-6L Extended Length Lag Eye		Χ	Χ			1/8″ & 3/16″					
Cable Grommets (UV Resistant Black Delrin®)											
Used to help prevent rust in holes through which cable passes in applications where moisture is a factor.	X					1/8″ thru 1/4″					

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