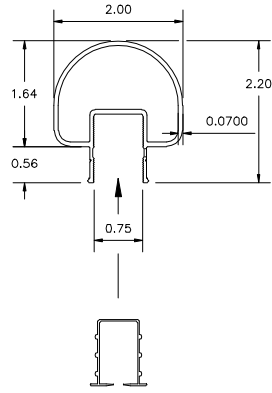


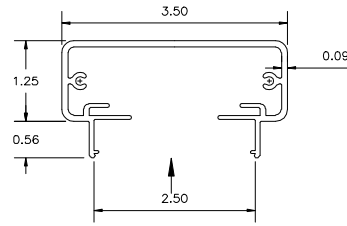
# PRE<sup>3</sup> POST AND RAIL EXTRUSION DETAILS

TR-100 PROFILE  
SCALE=1:3



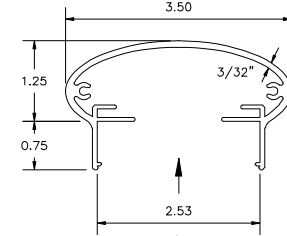
GVS VINYL FOR TOP RAIL FOR GLASS INFILL  
SCALE=1:3

TR-200 PROFILE  
SCALE=1:3



GLASS GVS INFILL VINYL FOR SERIES TR200 & TR999  
SCALE=1:3

TR-999 PROFILE  
SCALE=1:3



GLASS GVS INFILL VINYL FOR SERIES TR200 & TR999  
SCALE=1:3

TOP RAIL INFILL FOR GLASS

TOP RAIL INFILL FOR GLASS

SCALE=1:3

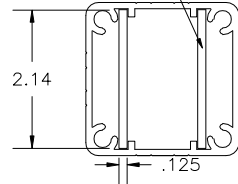


GVS VINYL @ BOTTOM RAIL FOR GLASS INFILL  
SCALE=1:3

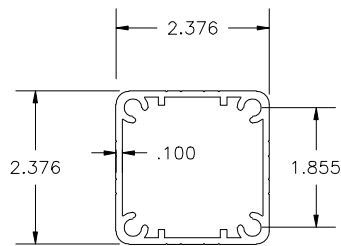
SCALE=1:3



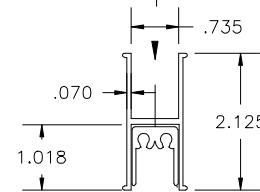
IPB: INTERNAL POST BRACING FOR HEAVY DUTY POST REQUIREMENTS



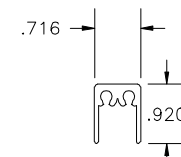
PE-POST EXTRUSION W/INTERNAL POST BRACE  
SCALE=1:3



PE-POST EXTRUSION  
SCALE=1:3



BR-100 BOTTOM RAIL  
SCALE=1:3



RCB1; RAIL TO POST CONNECTING BLOCK  
SCALE=1:3

AMERICAN STRUCTURES & DESIGN INC.  
218 STEWART RD. SE,  
PACIFIC, WA 98047  
PH#-253 833-4343  
FAX#-253 833-4545

PART NAME:  
PRE<sup>3</sup> POST & RAIL EXTRUSION PROFILES  
PART NO:  
<http://americanstructures.com>

DRAWING #	2
ALLOY:	6063-T6 AL
REV #	
DRAWN BY:	D. FERONG
SCALE:	1 : 3
DATE:	10. 03. 13